



INSPECTION CERTIFICATE acc to EN 10204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

<b>Customer References</b>	Customer order 2018-08-24	<b>Sandvik References</b>	Order No. Subs No. ABSMT Dispatch note 521252 657873 29370/54 ABSMT No. C.Code 300-85345 29
756793			
003-00991 ITEMS			

<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	<b>Steel/material Designations</b> Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
<b>Steel making process</b> Electric furnace	

<b>Technical requirements</b> ASTM A-213-17 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80
--

<b>EXTENT OF DELIVERY</b>								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-19.05-1.24 19.05 X 1.24	553192	44781	5	17.0	30.00		
				Total	5	17.0	30.00	
<b>TEST RESULTS</b>								
<b>Chemical composition (weight%)</b>								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
553192	0.021	0.38	1.72	0.029	0.006	17.28	13.16	2.64
	Ti	Al	N					
553192	<0.003	0.006	0.038					
<b>Chemical composition, product (weight%)</b>								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
553192	0.021	0.41	1.70	0.028	0.005	17.30	13.19	2.61
	N							
553192	0.039							

Quality assurance - Sofia Åkesson / Q-Manager  
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
44781	Rp0.2	Rp1.0	Rm	A	2"
	302	341	595	47	46
	304	341	600	46	45

**Hardness test**

Lot	Min	Max
	HRB	HRB
44781	75	77

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM A/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/316L  
CFA SML NDE 19.05 X 1.24 MM 3/4'' X 18 BWG/SWG HT 553192 SS LOT 44781 MADE IN  
SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.



The certificate is produced with EDP and valid without signature.